

Removal and Installation

General Equipment

8 mm Drill Bit
Locking Pliers
Measurement and Alignment Angle System
MIG/MAG Welding Equipment
Resistance Spotwelding Equipment
Spherical Cutter
Spot Weld Drill Bit

Materials

Name	Specification
Body Sealant	-
Adhesive	WSK-M2G400-A/B WSK-M11P47-A1

Removal

1.

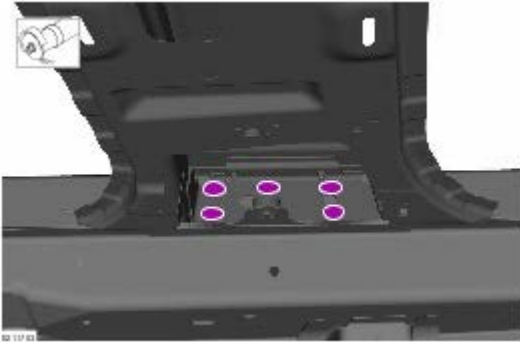
Refer to to: [A-Pillar Outer Panel Section and Reinforcement](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
Refer to: [Rocker Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
Refer to: [B-Pillar Outer Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
2.

Use the General Equipment: [Spot Weld Drill Bit](#)



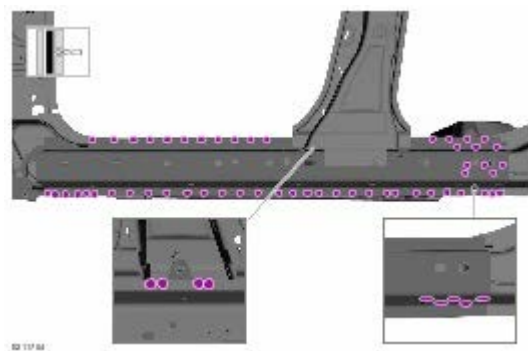
3.

Use the General Equipment: [Spherical Cutter](#)

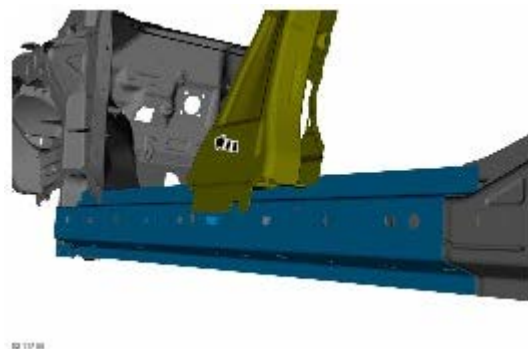


4.

Use the General Equipment: [Spot Weld Drill Bit](#)



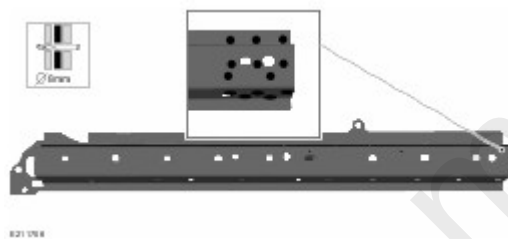
5.



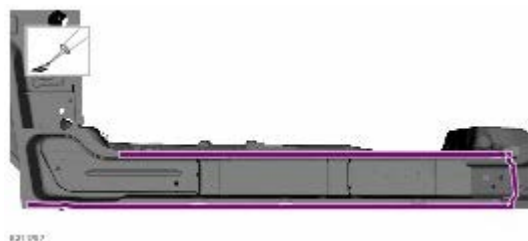
Installation

1. Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

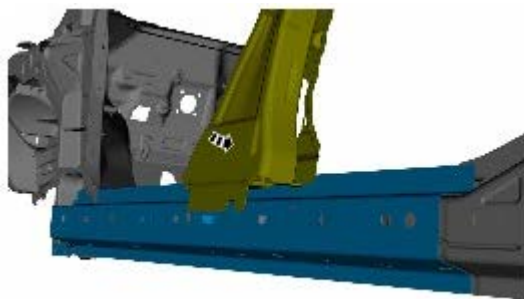
2. Use the General Equipment: [8 mm Drill Bit](#)



3. Material: [WSK-M2G400-A/B](#); [WSK-M11P47-A1](#) (Adhesive)



4.

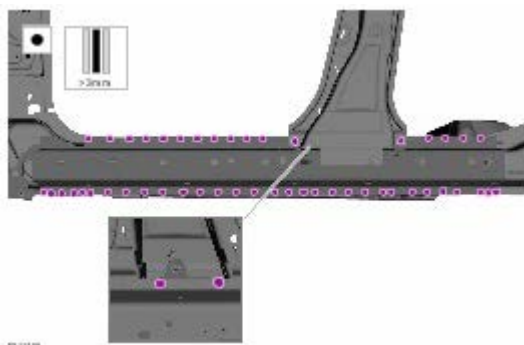


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5. Complete weld with Rocker Panel!

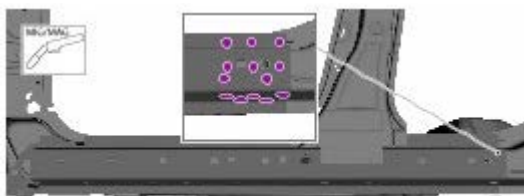
Refer to: [Rocker Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).

Use the General Equipments: [Measurement and Alignment Angle System](#), [Resistance Spotwelding Equipment](#), [Locking Pliers](#)



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6. Use the General Equipments: [Measurement and Alignment Angle System](#), [MIG/MAG Welding Equipment](#), [Locking Pliers](#)



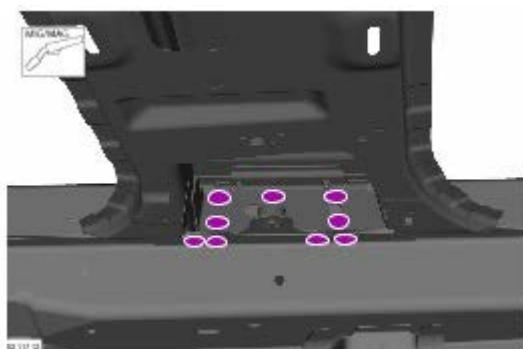
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7. Use the General Equipments: [Measurement and Alignment Angle System](#), [MIG/MAG Welding Equipment](#)

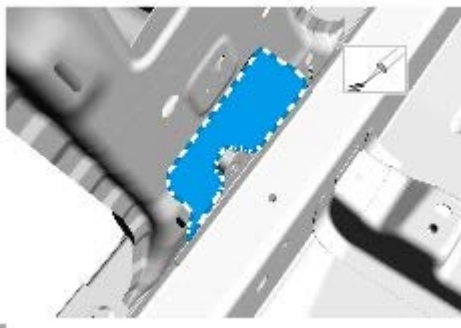


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8. Use the General Equipment: [MIG/MAG Welding Equipment](#)



9. Material: - (Body Sealant)



10. Sealing work: All areas must be sealed to production level.

Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

11. Refer to: [A-Pillar Outer Panel Section and Reinforcement](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
Refer to: [Rocker Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).
Refer to: [B-Pillar Outer Panel](#) (501-29 Side Panel Sheet Metal Repairs, Removal and Installation).